



Style information

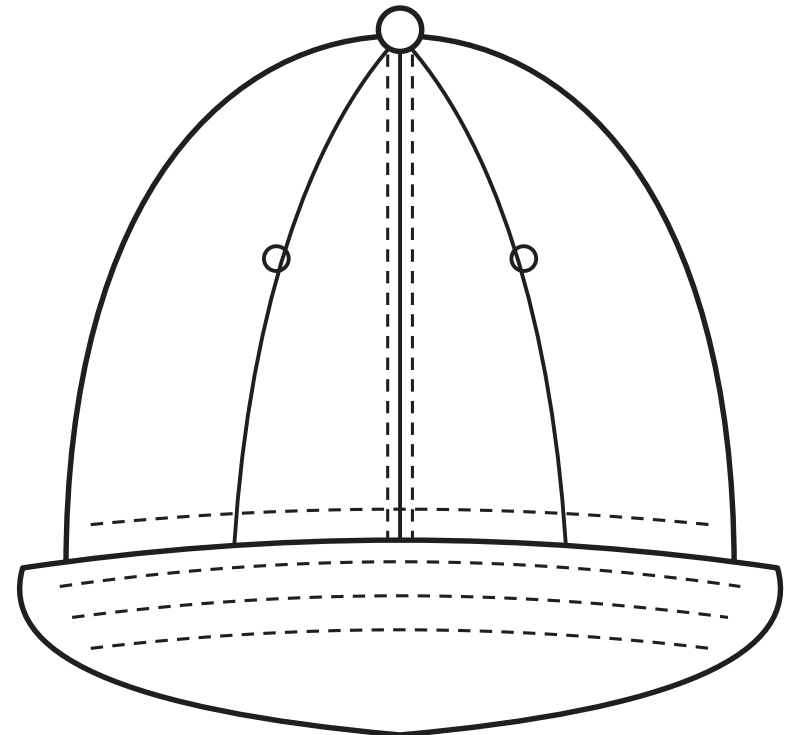
HAT (SIX-PANEL CAP) · PAGE 1 OF 7

BRAND	
STYLE NAME	
STYLE NUMBER	
SEASON / DROP	
CATEGORY	
GARMENT	Hat (six-panel cap)
SIZE RANGE	
BASE (SAMPLE) SIZE	
MAIN FABRIC	
COLORWAYS	
FACTORY	
CONTACT / EMAIL	

REVISION LOG

REV	DATE	PAGE	WHAT CHANGED	BY

FRONT VIEW



PAGES IN THIS PACK

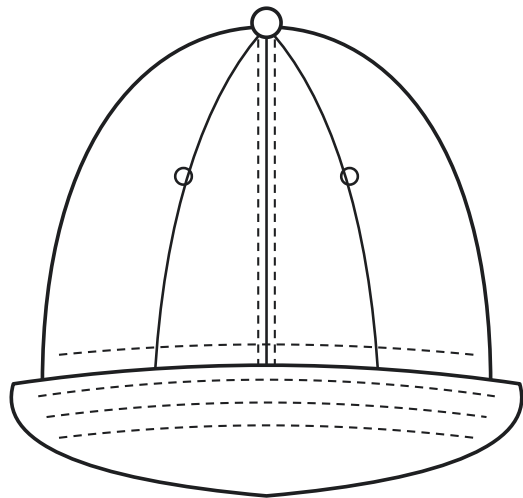
1 Cover and style info · 2 Flats: front and back · 3 Points of measure · 4 Bill of materials · 5 Construction · 6 Colorways · 7 Labels and packing



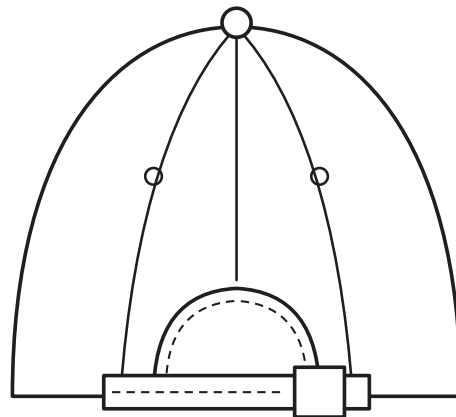
Technical flats

HAT (SIX-PANEL CAP) · PAGE 2 OF 7

FRONT VIEW



BACK VIEW



CALLOUTS: NUMBER THEM ON THE FLATS

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16

 GarmentSpec TECH PACK TEMPLATE	BRAND	STYLE NAME	STYLE NO.	SEASON	DATE / VERSION
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Points of measure

HAT (SIX-PANEL CAP) · PAGE 3 OF 7

POM	POINT OF MEASURE	HOW TO MEASURE	XS	S	M	L	XL	2XL	TOL ±
A	Head circumference at sweatband	Inside the cap, around the sweatband edge, closure set to the middle position.							
B	Crown height, front	From the sweatband seam at centre front to the top button.							
C	Visor length	From the visor seam at centre front to the visor edge.							
D	Visor width	Straight across the visor at its widest point.							
E	Front panel height	Centre front seam, from the band to the top button.							
F	Back opening width	Across the back arch at the band.							
G	Back opening height	From the band to the top of the back arch.							
H	Sweatband height	Inside, from the seam to the free edge.							
I	Closure adjustment range	Smallest to largest head circumference the closure allows.							
J	Eyelet diameter	Outside diameter of one eyelet.							

Unit: cm / in (circle one). Garment measured flat, not stretched; half measurements edge to edge. Base size: _____. Grade from the approved sample. How-to text is a starting point: edit it to match your own measuring rules.

 GarmentSpec TECH PACK TEMPLATE	BRAND	STYLE NAME	STYLE NO.	SEASON	DATE / VERSION
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Bill of materials

HAT (SIX-PANEL CAP) · PAGE 4 OF 7

ITEM	DESCRIPTION (COMPOSITION, WEIGHT, SIZE)	SUPPLIER	SUPPLIER REF	COLOR / CODE	PLACEMENT	QTY / GMT	UNIT
Crown fabric							
Front panel fusing or buckram							
Visor board							
Visor fabric							
Sweatband							
Seam tape							
Top button							
Eyelets							
Closure (strap and buckle or snap)							
Sewing thread							
Embroidery thread							
Main label							
Care label							
Packing insert							

List every material and trim, down to the thread and the polybag. Color codes: Pantone TCX, supplier color number or a lab dip reference.

G GarmentSpec TECH PACK TEMPLATE BRAND STYLE NAME STYLE NO. SEASON DATE / VERSION
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Construction notes

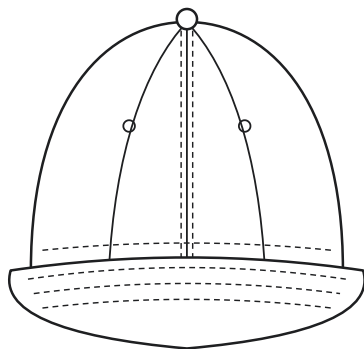
#	OPERATION	STITCH TYPE	SPI / SPCM	SEAM ALLOW.	NOTES (FINISH, TOPSTITCH, REINFORCEMENT)
1	Crown panels join				
2	Seam taping				
3	Eyelets				
4	Top button				
5	Visor make (board and stitch rows)				
6	Visor attach				
7	Sweatband attach				
8	Closure attach				
9	Front embroidery				
10	Label attach				
11	Shaping and press				

COMMON STITCH CLASSES (ISO 4915)			
301 Lockstitch	401 Chainstitch	406 Coverstitch, 2 needle	504 Overlock, 3 thread
514 Overlock, 4 thread	516 Safety stitch	605 Coverstitch, 3 needle	607 Flatlock, 4 needle

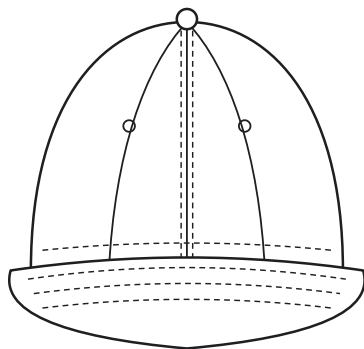
Colorways by component

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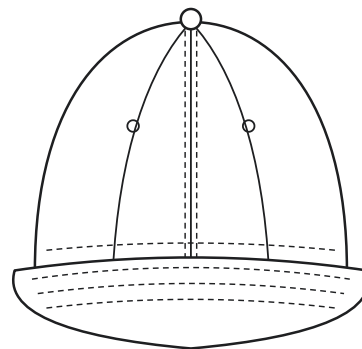
COLORWAY 1: _____



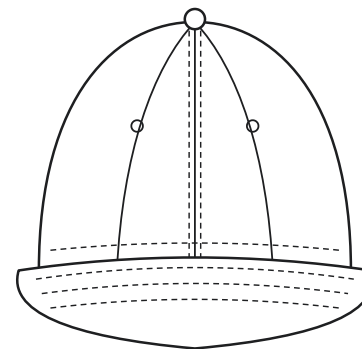
COLORWAY 2: _____



COLORWAY 3: _____



COLORWAY 4: _____



COMPONENT	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4
CROWN FABRIC	☐	☐	☐	☐
VISOR FABRIC	☐	☐	☐	☐
SWEATBAND	☐	☐	☐	☐
TOP BUTTON	☐	☐	☐	☐
EYELETS	☐	☐	☐	☐
CLOSURE (STRAP AND BUCKLE OR SNAP)	☐	☐	☐	☐
SEWING THREAD	☐	☐	☐	☐
EMBROIDERY THREAD	☐	☐	☐	☐

Switch box + color code per component. One extra colorway of the same style is a small change for a factory; list every component that changes.



Labels and packing

HAT (SIX-PANEL CAP) · PAGE 7 OF 7

LABEL	POSITION (MEASURED FROM)	SIZE	MATERIAL	ATTACHMENT
MAIN LABEL				
SIZE LABEL				
CARE LABEL				
HANGTAG				
OTHER (PATCH, PRINT, HEAT TRANSFER)				

CARE LABEL CONTENT (FIBRE CONTENT, CARE SYMBOLS, COUNTRY OF ORIGIN, RN OR COMPANY ID AS YOUR MARKET REQUIRES)

FOLD METHOD AND SIZE	
POLYBAG (SIZE, WARNING TEXT)	
UNITS PER POLYBAG	
HANGTAG POSITION	
CARTON SIZE AND MAX WEIGHT	
UNITS PER CARTON / SIZE RATIO	
CARTON MARKS	

BACK VIEW: MARK LABEL POSITIONS

