

G GarmentSpec TECH PACK TEMPLATE BRAND STYLE NAME STYLE NO. SEASON DATE / VERSION

Style information

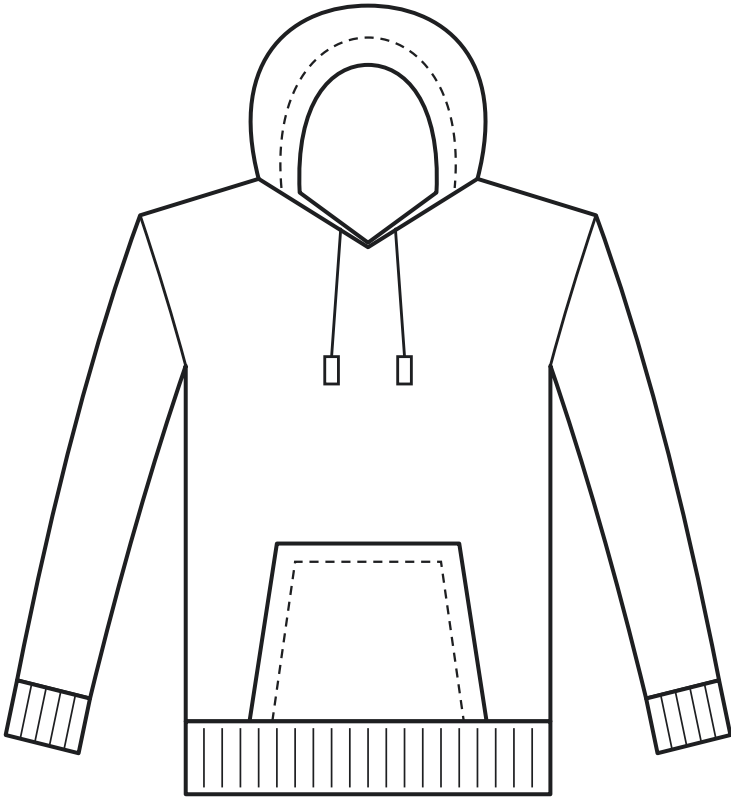
HOODIE · PAGE 1 OF 7

BRAND	
STYLE NAME	
STYLE NUMBER	
SEASON / DROP	
CATEGORY	
GARMENT	Hoodie
SIZE RANGE	
BASE (SAMPLE) SIZE	
MAIN FABRIC	
COLORWAYS	
FACTORY	
CONTACT / EMAIL	

REVISION LOG

REV	DATE	PAGE	WHAT CHANGED	BY

FRONT VIEW



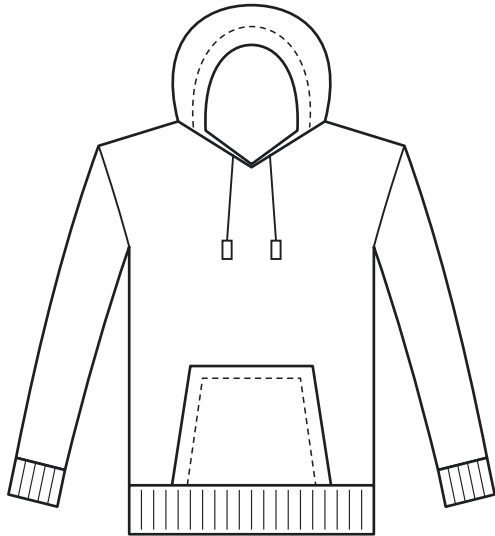
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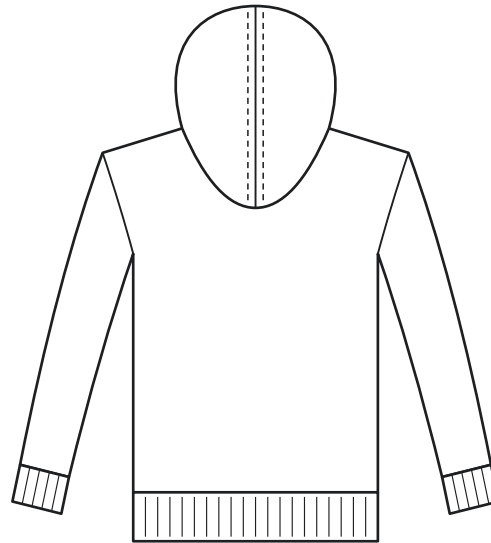
Technical flats

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FRONT VIEW



BACK VIEW



CALLOUTS: NUMBER THEM ON THE FLATS

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16

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Points of measure

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POM	POINT OF MEASURE	HOW TO MEASURE	XS	S	M	L	XL	2XL	TOL ±
A	1/2 chest	Lay flat, front up. Measure side seam to side seam, 2.5 cm (1 in) below the armhole.							
B	Body length from HPS	From the HPS straight down to the bottom edge of the hem rib.							
C	Shoulder width	Straight across from shoulder point to shoulder point.							
D	Sleeve length, incl. cuff	From the shoulder point along the top of the sleeve to the cuff edge.							
E	1/2 cuff, relaxed	Straight across the cuff edge, relaxed, not stretched. Measure stretched separately if your spec needs it.							
F	1/2 hem rib, relaxed	Straight across the bottom of the hem rib, relaxed.							
G	Hood height	From the HPS to the highest point of the hood, with the hood laid flat.							
H	Pouch pocket width	Across the top edge of the pouch pocket, seam to seam.							

Unit: cm / in (circle one). Garment measured flat, not stretched; half measurements edge to edge. Base size: _____. Grade from the approved sample. How-to text is a starting point: edit it to match your own measuring rules.

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Bill of materials

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ITEM	DESCRIPTION (COMPOSITION, WEIGHT, SIZE)	SUPPLIER	SUPPLIER REF	COLOR / CODE	PLACEMENT	QTY / GMT	UNIT
Shell fabric (fleece)							
Rib (cuffs and hem)							
Hood lining							
Drawcord							
Eyelets							
Cord ends							
Sewing thread							
Main label							
Size label							
Care label							
Hangtag and fastener							
Polybag							

List every material and trim, down to the thread and the polybag. Color codes: Pantone TCX, supplier color number or a lab dip reference.



Construction notes

#	OPERATION	STITCH TYPE	SPI / SPCM	SEAM ALLOW.	NOTES (FINISH, TOPSTITCH, REINFORCEMENT)
1	Hood panels join				
2	Hood lining and facing				
3	Eyelets				
4	Shoulder seams				
5	Hood attach				
6	Pouch pocket				
7	Sleeve attach				
8	Side seams and underarm				
9	Cuff attach				
10	Hem rib attach				
11	Drawcord insert				
12	Label attach				
13	Print or embroidery				

COMMON STITCH CLASSES (ISO 4915)

- 301 Lockstitch

514 Overlock, 4 thread
- 401 Chainstitch

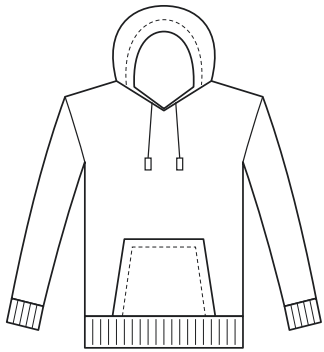
516 Safety stitch
- 406 Coverstitch, 2 needle

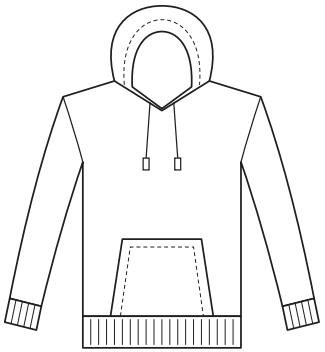
605 Coverstitch, 3 needle
- 504 Overlock, 3 thread

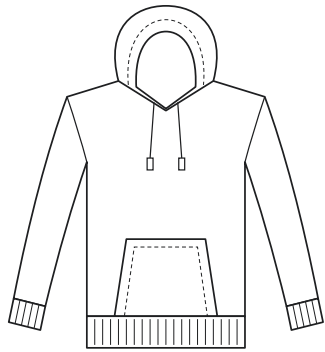
607 Flatlock, 4 needle

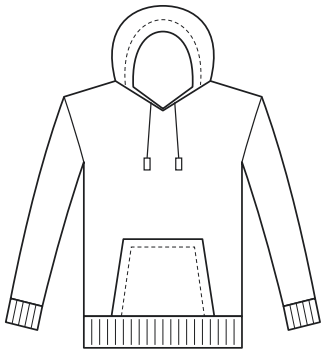
Colorways by component

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COLORWAY 1: _____


COLORWAY 2: _____


COLORWAY 3: _____


COLORWAY 4: _____


COMPONENT	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4
SHELL FABRIC (FLEECE)				
RIB (CUFFS AND HEM)				
HOOD LINING				
DRAWCORD				
EYELETS				
CORD ENDS				
SEWING THREAD				

Swatch box + color code per component. One extra colorway of the same style is a small change for a factory; list every component that changes.



Labels and packing

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LABEL	POSITION (MEASURED FROM)	SIZE	MATERIAL	ATTACHMENT
MAIN LABEL				
SIZE LABEL				
CARE LABEL				
HANGTAG				
OTHER (PATCH, PRINT, HEAT TRANSFER)				

CARE LABEL CONTENT (FIBRE CONTENT, CARE SYMBOLS, COUNTRY OF ORIGIN, RN OR COMPANY ID AS YOUR MARKET REQUIRES)

FOLD METHOD AND SIZE	
POLYBAG (SIZE, WARNING TEXT)	
UNITS PER POLYBAG	
HANGTAG POSITION	
CARTON SIZE AND MAX WEIGHT	
UNITS PER CARTON / SIZE RATIO	
CARTON MARKS	

BACK VIEW: MARK LABEL POSITIONS

