

G GarmentSpec TECH PACK TEMPLATE BRAND STYLE NAME STYLE NO. SEASON DATE / VERSION

Style information

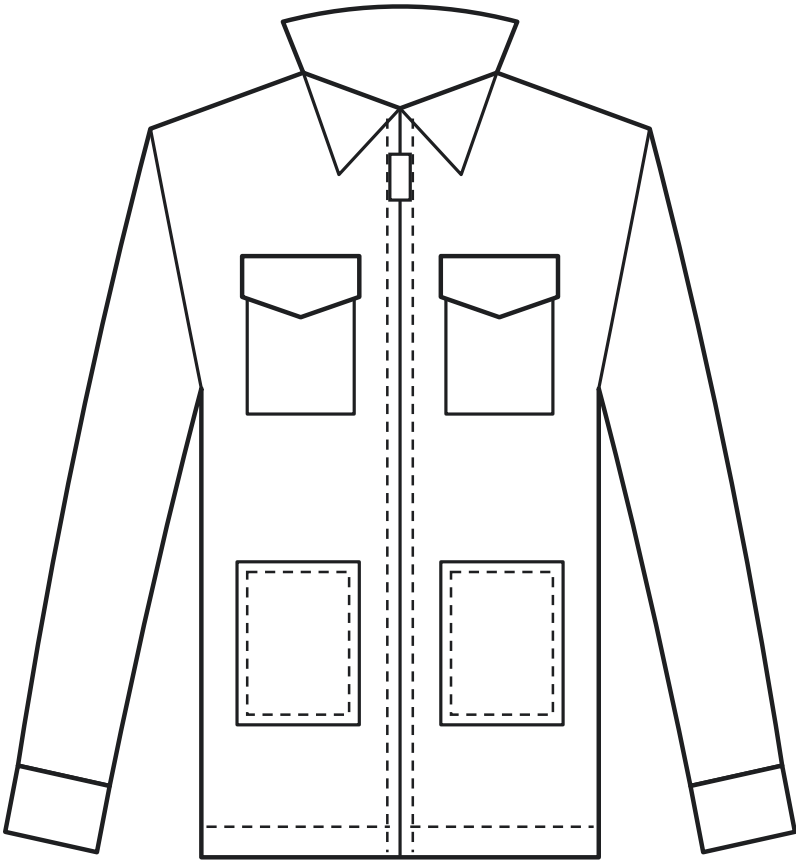
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BRAND	
STYLE NAME	
STYLE NUMBER	
SEASON / DROP	
CATEGORY	
GARMENT	Jacket
SIZE RANGE	
BASE (SAMPLE) SIZE	
MAIN FABRIC	
COLORWAYS	
FACTORY	
CONTACT / EMAIL	

REVISION LOG

REV	DATE	PAGE	WHAT CHANGED	BY

FRONT VIEW



PAGES IN THIS PACK

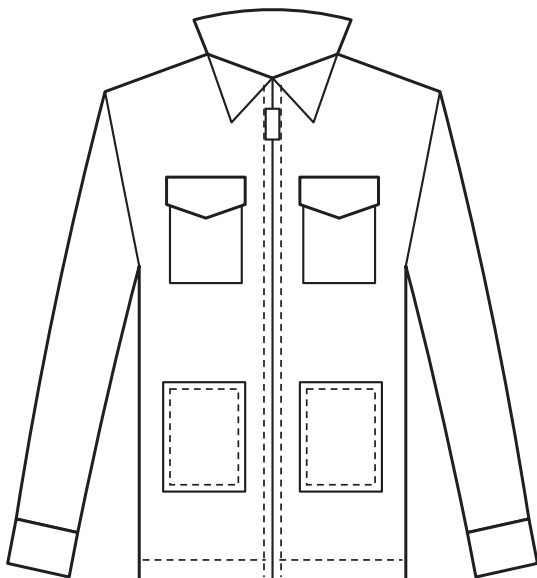
1 Cover and style info · 2 Flats: front and back · 3 Points of measure · 4 Bill of materials · 5 Construction · 6 Colorways · 7 Labels and packing



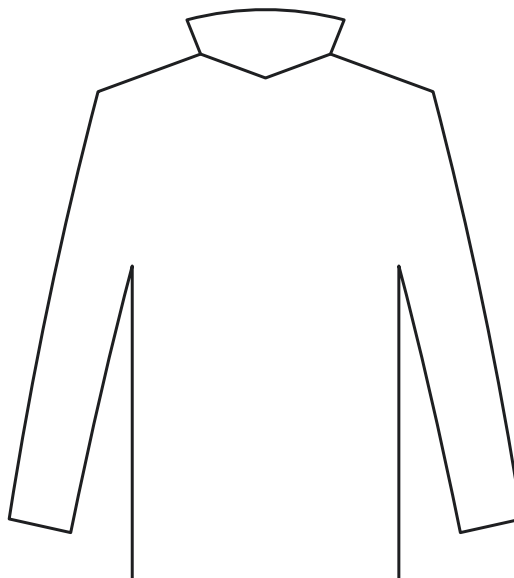
Technical flats

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FRONT VIEW



BACK VIEW (OUTLINE: DRAW THE BACK DETAILS)



CALLOUTS: NUMBER THEM ON THE FLATS

- 1 _____
- 2 _____
- 3 _____
- 4 _____
- 5 _____
- 6 _____
- 7 _____
- 8 _____
- 9 _____
- 10 _____
- 11 _____
- 12 _____
- 13 _____
- 14 _____
- 15 _____
- 16 _____



Points of measure

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POM	POINT OF MEASURE	HOW TO MEASURE	XS	S	M	L	XL	2XL	TOL ±
A	1/2 chest	2.5 cm below armhole, side seam to side seam, zipped.							
B	Body length, centre back	From the collar seam at centre back to the hem edge.							
C	Shoulder width	Shoulder point to shoulder point across the back.							
D	Sleeve length	Shoulder point to cuff edge along the top of the sleeve.							
E	1/2 bicep	2.5 cm below the armhole, square to the sleeve fold.							
F	1/2 sleeve opening	Straight across the cuff edge, closed.							
G	1/2 hem	Straight across the bottom edge, zipped.							
H	Collar height, centre back	From the collar seam to the collar edge at centre back.							
I	Front zip length	From the top stop to the bottom stop, teeth only.							
J	Chest pocket width x height	Outer edges of the pocket, flap closed.							

Unit: cm / in (circle one). Garment measured flat, not stretched; half measurements edge to edge. Base size: _____. Grade from the approved sample. How-to text is a starting point: edit it to match your own measuring rules.

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Bill of materials

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ITEM	DESCRIPTION (COMPOSITION, WEIGHT, SIZE)	SUPPLIER	SUPPLIER REF	COLOR / CODE	PLACEMENT	QTY / GMT	UNIT
Shell fabric							
Lining (if any)							
Fusing (collar, facing)							
Main zip							
Pocket snaps or buttons							
Sewing thread							
Topstitch thread							
Main label							
Size label							
Care label							
Hangtag and fastener							
Polybag							

List every material and trim, down to the thread and the polybag. Color codes: Pantone TCX, supplier color number or a lab dip reference.



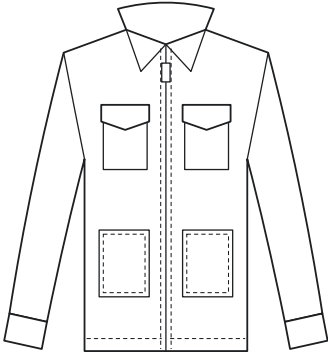
Construction notes

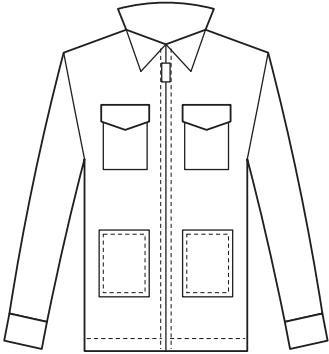
#	OPERATION	STITCH TYPE	SPI / SPCM	SEAM ALLOW.	NOTES (FINISH, TOPSTITCH, REINFORCEMENT)
1	Chest pockets and flaps				
2	Lower patch pockets				
3	Shoulder seams				
4	Collar make				
5	Collar attach				
6	Front facing				
7	Zip insert				
8	Sleeve attach				
9	Side seams and underarm				
10	Cuffs				
11	Hem				
12	Lining (if any)				
13	Label attach				
14	Press				

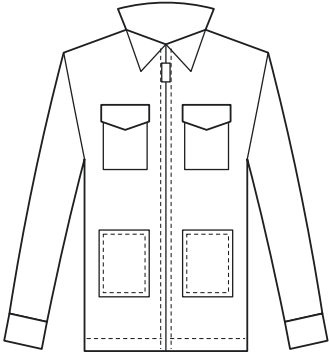
COMMON STITCH CLASSES (ISO 4915)

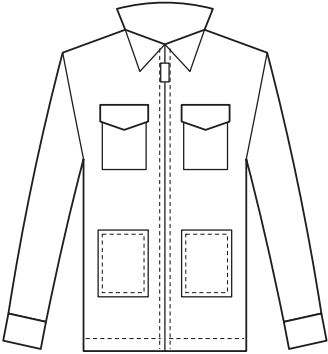
301 Lockstitch	401 Chainstitch	406 Coverstitch, 2 needle	504 Overlock, 3 thread
514 Overlock, 4 thread	516 Safety stitch	605 Coverstitch, 3 needle	607 Flatlock, 4 needle

Colorways by component

COLORWAY 1: _____


COLORWAY 2: _____


COLORWAY 3: _____


COLORWAY 4: _____


COMPONENT	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4
SHELL FABRIC				
LINING (IF ANY)				
MAIN ZIP				
POCKET SNAPS OR BUTTONS				
SEWING THREAD				
TOPSTITCH THREAD				

Switch box + color code per component. One extra colorway of the same style is a small change for a factory; list every component that changes.

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Labels and packing

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LABEL	POSITION (MEASURED FROM)	SIZE	MATERIAL	ATTACHMENT
MAIN LABEL				
SIZE LABEL				
CARE LABEL				
HANGTAG				
OTHER (PATCH, PRINT, HEAT TRANSFER)				

CARE LABEL CONTENT (FIBRE CONTENT, CARE SYMBOLS, COUNTRY OF ORIGIN, RN OR COMPANY ID AS YOUR MARKET REQUIRES)

FOLD METHOD AND SIZE	
POLYBAG (SIZE, WARNING TEXT)	
UNITS PER POLYBAG	
HANGTAG POSITION	
CARTON SIZE AND MAX WEIGHT	
UNITS PER CARTON / SIZE RATIO	
CARTON MARKS	

BACK VIEW: MARK LABEL POSITIONS

