



Style information

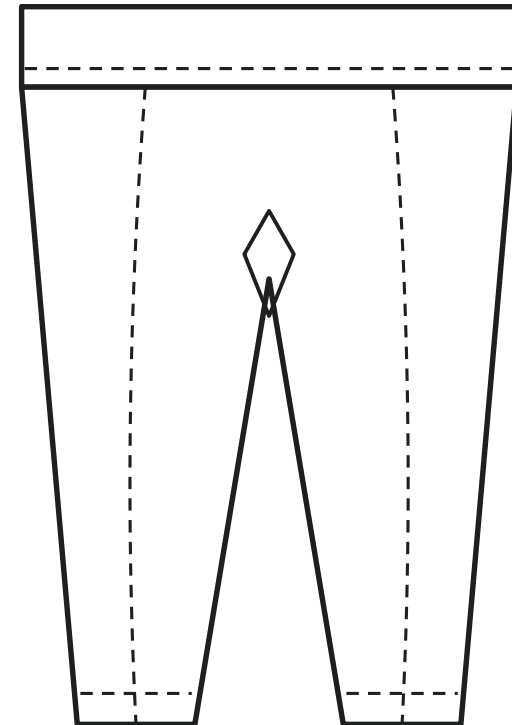
LEGGINGS · PAGE 1 OF 7

BRAND	
STYLE NAME	
STYLE NUMBER	
SEASON / DROP	
CATEGORY	
GARMENT	Leggings
SIZE RANGE	
BASE (SAMPLE) SIZE	
MAIN FABRIC	
COLORWAYS	
FACTORY	
CONTACT / EMAIL	

REVISION LOG

REV	DATE	PAGE	WHAT CHANGED	BY

FRONT VIEW



PAGES IN THIS PACK

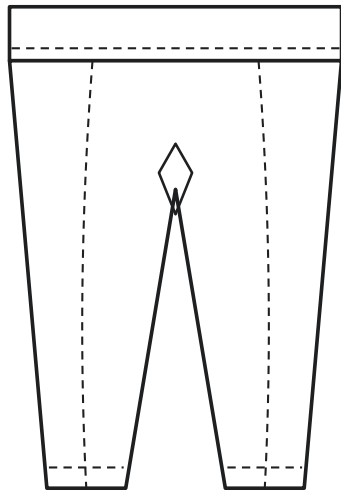
1 Cover and style info · 2 Flats: front and back · 3 Points of measure · 4 Bill of materials · 5 Construction · 6 Colorways · 7 Labels and packing



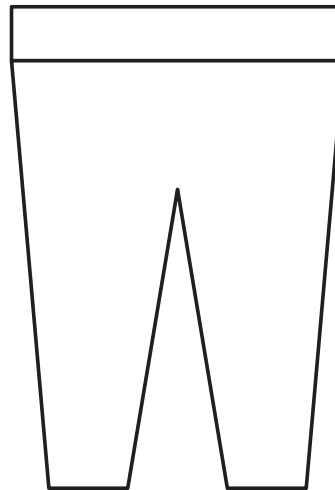
Technical flats

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FRONT VIEW



BACK VIEW (OUTLINE: DRAW THE BACK DETAILS)



CALLOUTS: NUMBER THEM ON THE FLATS

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16

 GarmentSpec TECH PACK TEMPLATE	BRAND	STYLE NAME	STYLE NO.	SEASON	DATE / VERSION
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Points of measure

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POM	POINT OF MEASURE	HOW TO MEASURE	XS	S	M	L	XL	2XL	TOL ±
A	1/2 waist, relaxed	Straight across the top of the waistband, relaxed. Add a stretched measurement if your spec needs one.							
B	1/2 hip	Straight across at the distance below the waist your spec states.							
C	Front rise	From the top of the waistband at centre front to the crotch point, following the seam.							
D	Inseam	From the crotch point along the inside leg to the hem.							
E	1/2 thigh	Straight across the leg, 2.5 cm (1 in) below the crotch.							
F	1/2 knee	Straight across the leg at the knee line your spec states.							
G	1/2 leg opening	Straight across the hem, relaxed.							
H	Waistband height	From the top edge of the waistband to its seam.							

Unit: cm / in (circle one). Garment measured flat, not stretched; half measurements edge to edge. Base size: _____. Grade from the approved sample. How-to text is a starting point: edit it to match your own measuring rules.

G GarmentSpec TECH PACK TEMPLATE	BRAND	STYLE NAME	STYLE NO.	SEASON	DATE / VERSION
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Bill of materials

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ITEM	DESCRIPTION (COMPOSITION, WEIGHT, SIZE)	SUPPLIER	SUPPLIER REF	COLOR / CODE	PLACEMENT	QTY / GMT	UNIT
Shell fabric (stretch)							
Gusset							
Waistband elastic							
Stretch thread							
Heat-transfer size and care label							
Logo print							
Hangtag and fastener							
Polybag							

List every material and trim, down to the thread and the polybag. Color codes: Pantone TCX, supplier color number or a lab dip reference.

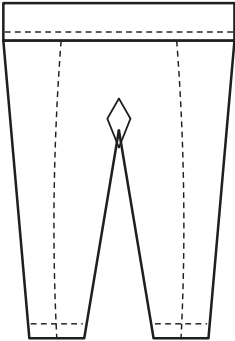
Construction notes

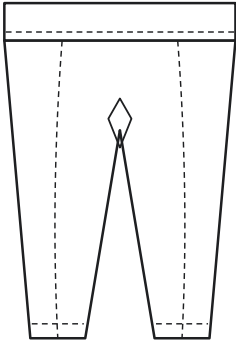
#	OPERATION	STITCH TYPE	SPI / SPCM	SEAM ALLOW.	NOTES (FINISH, TOPSTITCH, REINFORCEMENT)
1	Gusset				
2	Inseam				
3	Rise seam				
4	Waistband make				
5	Waistband attach				
6	Hems				
7	Label or heat transfer				
8	Logo print				
9	Fold				

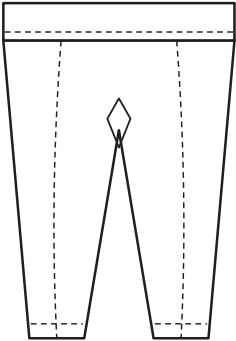
COMMON STITCH CLASSES (ISO 4915)			
301 Lockstitch	401 Chainstitch	406 Coverstitch, 2 needle	504 Overlock, 3 thread
514 Overlock, 4 thread	516 Safety stitch	605 Coverstitch, 3 needle	607 Flatlock, 4 needle

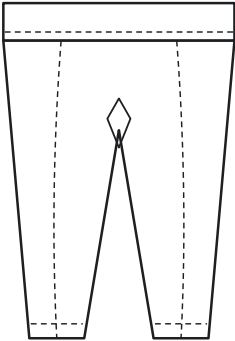


Colorways by component

COLORWAY 1: _____


COLORWAY 2: _____


COLORWAY 3: _____


COLORWAY 4: _____


COMPONENT	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4
SHELL FABRIC (STRETCH)				
GUSSET				
STRETCH THREAD				
LOGO PRINT				

Swatch box + color code per component. One extra colorway of the same style is a small change for a factory; list every component that changes.

G GarmentSpec TECH PACK TEMPLATE BRAND STYLE NAME STYLE NO. SEASON DATE / VERSION

Labels and packing

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LABEL	POSITION (MEASURED FROM)	SIZE	MATERIAL	ATTACHMENT
MAIN LABEL				
SIZE LABEL				
CARE LABEL				
HANGTAG				
OTHER (PATCH, PRINT, HEAT TRANSFER)				

CARE LABEL CONTENT (FIBRE CONTENT, CARE SYMBOLS, COUNTRY OF ORIGIN, RN OR COMPANY ID AS YOUR MARKET REQUIRES)

FOLD METHOD AND SIZE	
POLYBAG (SIZE, WARNING TEXT)	
UNITS PER POLYBAG	
HANGTAG POSITION	
CARTON SIZE AND MAX WEIGHT	
UNITS PER CARTON / SIZE RATIO	
CARTON MARKS	

BACK VIEW: MARK LABEL POSITIONS

