

Style information

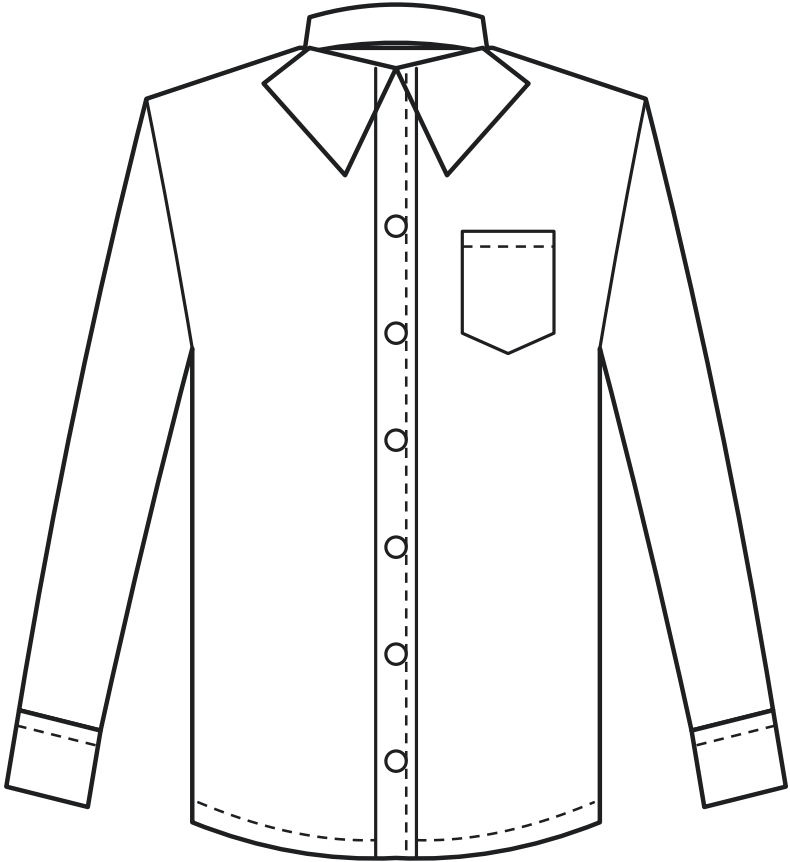
SHIRT · PAGE 1 OF 7

BRAND	
STYLE NAME	
STYLE NUMBER	
SEASON / DROP	
CATEGORY	
GARMENT	Shirt
SIZE RANGE	
BASE (SAMPLE) SIZE	
MAIN FABRIC	
COLORWAYS	
FACTORY	
CONTACT / EMAIL	

REVISION LOG

REV	DATE	PAGE	WHAT CHANGED	BY

FRONT VIEW



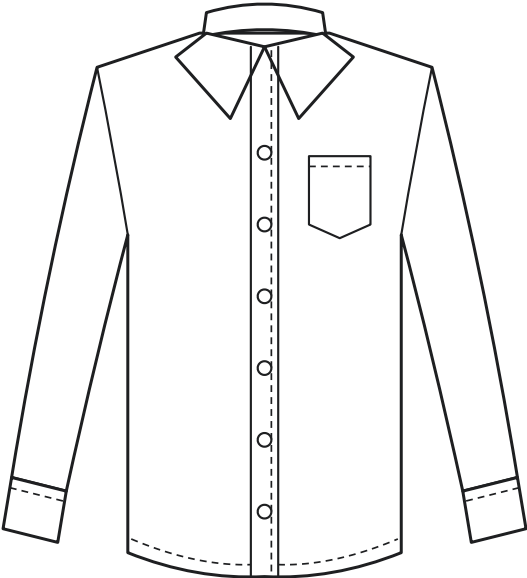
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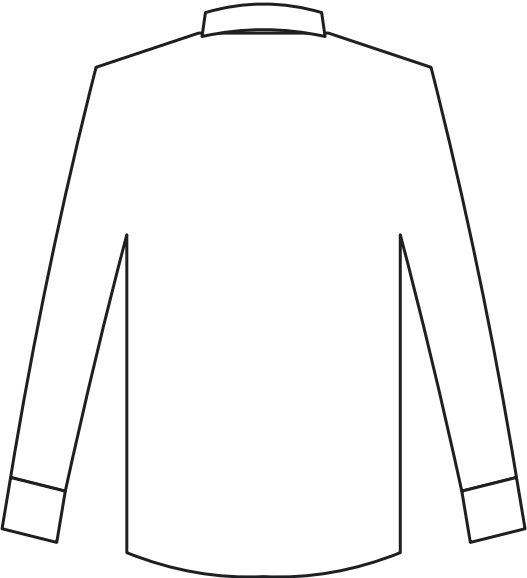


Technical flats

FRONT VIEW



BACK VIEW (OUTLINE: DRAW THE BACK DETAILS)



CALLOUTS: NUMBER THEM ON THE FLATS

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16

 GarmentSpec TECH PACK TEMPLATE	BRAND	STYLE NAME	STYLE NO.	SEASON	DATE / VERSION
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Points of measure

POM	POINT OF MEASURE	HOW TO MEASURE	XS	S	M	L	XL	2XL	TOL ±
A	Collar length	Open the collar and lay it flat. Measure from the centre of the button to the far end of the buttonhole.							
B	1/2 chest	Button the shirt, lay it flat and measure side seam to side seam, 2.5 cm (1 in) below the armhole.							
C	Body length, centre back	On the back, from the collar seam at centre back straight down to the hem edge.							
D	Shoulder width	Across the back from shoulder point to shoulder point.							
E	Sleeve length, incl. cuff	From the shoulder point along the top of the sleeve to the cuff edge.							
F	Cuff length, buttoned	Button the cuff and measure around it, or open it flat from button centre to buttonhole end, as your spec states.							
G	1/2 hem	Straight across the bottom, side seam to side seam, at the hem edge or at the side seams on a curved hem.							

Unit: cm / in (circle one). Garment measured flat, not stretched; half measurements edge to edge. Base size: _____. Grade from the approved sample. How-to text is a starting point: edit it to match your own measuring rules.

G GarmentSpec TECH PACK TEMPLATE BRAND STYLE NAME STYLE NO. SEASON DATE / VERSION

Bill of materials

SHIRT · PAGE 4 OF 7

ITEM	DESCRIPTION (COMPOSITION, WEIGHT, SIZE)	SUPPLIER	SUPPLIER REF	COLOR / CODE	PLACEMENT	QTY / GMT	UNIT
Shell fabric (woven)							
Fusing (collar, stand, cuffs, placket)							
Front buttons							
Cuff buttons							
Spare buttons							
Sewing thread							
Collar stays (if any)							
Main label							
Size label							
Care label							
Hangtag and fastener							
Polybag and insert							

List every material and trim, down to the thread and the polybag. Color codes: Pantone TCX, supplier color number or a lab dip reference.



Construction notes

#	OPERATION	STITCH TYPE	SPI / SPCM	SEAM ALLOW.	NOTES (FINISH, TOPSTITCH, REINFORCEMENT)
1	Front placket				
2	Chest pocket				
3	Back yoke and pleat				
4	Shoulder seams				
5	Collar and stand make				
6	Collar attach				
7	Sleeve placket				
8	Sleeve attach				
9	Side seams				
10	Cuffs make and attach				
11	Hem				
12	Buttonholes				
13	Buttons				
14	Press and fold				

COMMON STITCH CLASSES (ISO 4915)

301 Lockstitch	401 Chainstitch	406 Coverstitch, 2 needle	504 Overlock, 3 thread
514 Overlock, 4 thread	516 Safety stitch	605 Coverstitch, 3 needle	607 Flatlock, 4 needle

Colorways by component

SHIRT · PAGE 6 OF 7

COLORWAY 1: _____


COLORWAY 2: _____


COLORWAY 3: _____


COLORWAY 4: _____


COMPONENT	COLORWAY 1	COLORWAY 2	COLORWAY 3	COLORWAY 4
SHELL FABRIC (WOVEN)				
FRONT BUTTONS				
CUFF BUTTONS				
SPARE BUTTONS				
SEWING THREAD				
COLLAR STAYS (IF ANY)				

Switch box + color code per component. One extra colorway of the same style is a small change for a factory; list every component that changes.

G GarmentSpec TECH PACK TEMPLATE BRAND STYLE NAME STYLE NO. SEASON DATE / VERSION

Labels and packing

SHIRT · PAGE 7 OF 7

LABEL	POSITION (MEASURED FROM)	SIZE	MATERIAL	ATTACHMENT
MAIN LABEL				
SIZE LABEL				
CARE LABEL				
HANGTAG				
OTHER (PATCH, PRINT, HEAT TRANSFER)				

CARE LABEL CONTENT (FIBRE CONTENT, CARE SYMBOLS, COUNTRY OF ORIGIN, RN OR COMPANY ID AS YOUR MARKET REQUIRES)

FOLD METHOD AND SIZE	
POLYBAG (SIZE, WARNING TEXT)	
UNITS PER POLYBAG	
HANGTAG POSITION	
CARTON SIZE AND MAX WEIGHT	
UNITS PER CARTON / SIZE RATIO	
CARTON MARKS	

BACK VIEW: MARK LABEL POSITIONS

